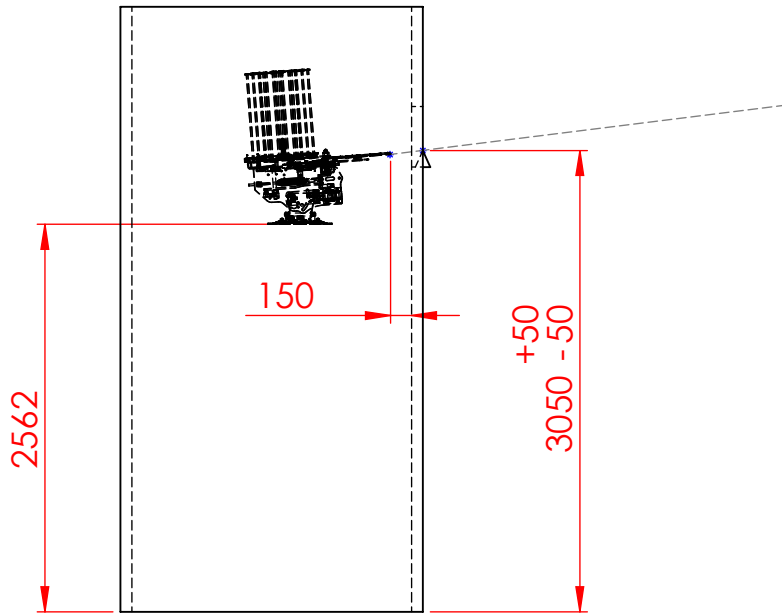


A3

DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED.

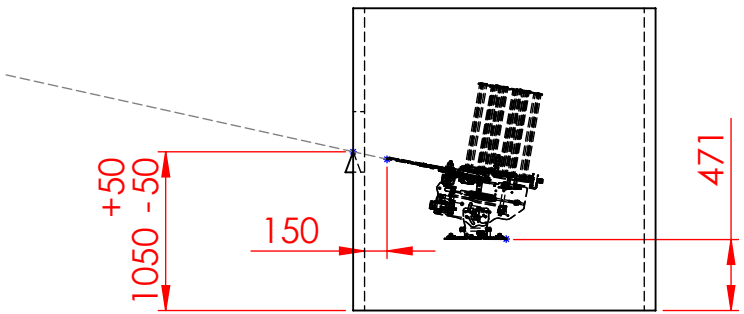
Heights in RED are from the layout datum level to the underside of the base of the trap ie. The bench height. This is taken when the throwing arm, extended to the front of the machine, is 150mm inside the inner front wall of the trap house in both cases.

HIGH HOUSE

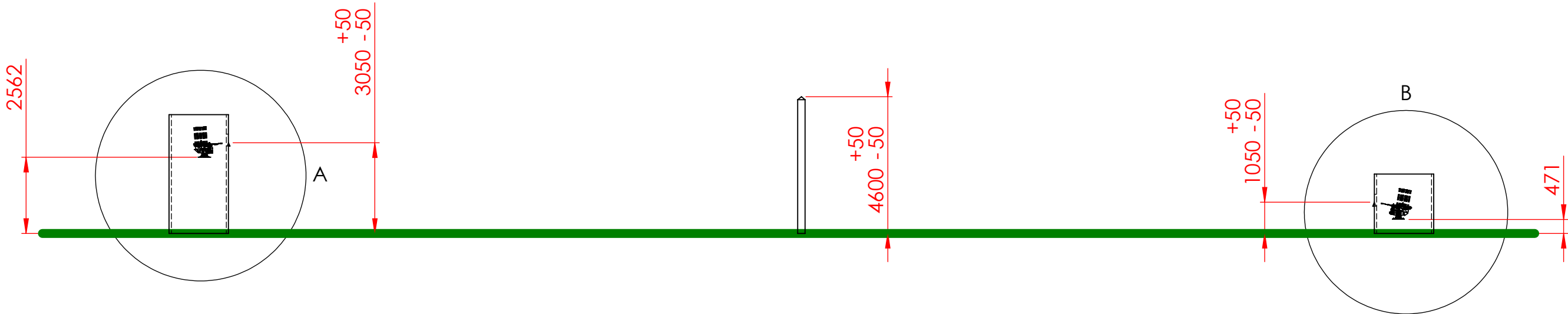


DETAIL A
SCALE 1 : 50

LOW HOUSE



DETAIL B
SCALE 1 : 50



TOLERANCES (UNLESS OTHERWISE STATED)

MACHINED DETAILS		NON-MACHINED DETAILS	
LINEAR DIMENSIONS:	± 0.5mm	0 - 1000mm	± 1.0mm
EXTERNAL DIAMETERS:	+0 -0.5mm	1000 - 3000mm	± 1.5mm
HOLES:		OVER 3000mm	± 3mm
UP TO 10mm:	+0.2mm -0	FABRICATED ASSEMBLIES	
OVER Ø 10 TO Ø 30mm:	+0.5mm -0	0 - 1000mm	± 1.5mm
OVER Ø 30:	+1.0mm -0	1000 - 3000mm	± 3mm
ANGLES ±0.5°		OVER 3000mm	± 5mm
SURFACE FINISH	Ra 6.3µm		

MODIFICATION
New Drawing - First Issue

GRID REF.

MOD No

DRAWN BY:
A.M.H

CHECKED BY:

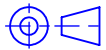
DATE

18-12-2013

ISSUE

1

DO NOT SCALE
If unsure - Please ask



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TITLE:
PRO SKEET TRAP INSTALLATION

MATERIAL:

FINISH:

SCALE:
1:150

WEIGHT:
Kg

DRG No.
LAYOUT/PROSK

SHEET 1 OF 1